

Zill GmbH & Co. KG

Round bale winding net PolyStar®



**CONTINUOUS
MONITORING**

Certificate DLG 7587

Overview

The DLG QUALITY SEAL for operating materials and consumables is awarded to products that have undergone comprehensive testing of their value-determining and advertised properties. Tested criteria and requirements to be fulfilled are determined by independent technical committees and are based – over and above legal requirements – on the intended purpose of the product, its advertised properties, and practical requirements. In line with applicable law and technical and scientific progress, the criteria and requirements are further developed by the technical committee and the relevant specialist department of the DLG e.V. Successful testing is concluded with the award of the DLG QUALITY SEAL. The approved products are then published.



The tests include laboratory tests and practical tests. The test basis is the DLG test guidelines for the award and use of the DLG QUALITY SEAL for bale wrapping nets, as of November 2016.

Other criteria were not examined.

Assessment in brief

The round bale winding net PolyStar® was tested in the DLG QUALITY SEAL test for mechanical, physical and aging properties and measured the running length. In the practical investigations, the handling was assessed.

The net is designed for machine wrapping of round bales of hay, silage, or straw.

Table 1:
Overview of results

DLG QUALITY PROFILE	Requirement	Evaluation*
Net length	≥ nominal length at 5 % preload	✓
Meter weight	nominal meter weight ±5 %	✓
Maximum traction force	≥ 300 N (measured on 7 threads)	✓
Maximum traction	mean ≥ 18.5 N/cm	✓
Maximum tensile force	minimum-value ≥ 17.5 N/cm	✓
Elongation at maximum tensile force	15 %-25 %	✓
Maximum pulling force after aging	mean ≥ 15.5 N/cm	✓
Elongation at maximum tensile force after aging	≤ 30 % reduction in relation to new condition	✓
Change in measure after hot storage	shrinkage ≤ 30 %	✓

* Evaluation range: requirements fulfilled (✓) / requirements not fulfilled (✗)

The Product

Applicant

Zill GmbH & Co. KG
Hanns-Martin-Schleyer-Straße 31
89415 Lauingen
Germany

Product:

Round bale winding net PolyStar®

Contact:

Phone +49 (0)9072 9581-0, Fax +49 (0)9072 9581-30
info@zillnet.de, www.zillnet.de

Description and technical data

Black-red-gold round bale winding net with red warning strips at the end of the roll. The winding net is UV-stabilized. It has a width of approx. 1.23 m or 1.25 m and is available in the running length 2,000 m, 3,000 m and 3,600 m.

Table 2:

Technical data (company information)

Main dimensions and weights	
Roller length	2,000/3,000/3,600 m
Roller width (+/- 10 mm)	1.23 m / 1.25 m
Rollers diameter (+/- 10 mm)	max. 280 mm
Weight per meter (+/- 5 %)	10.9 g
Sleeve length (+/- 2 mm)	1.246 mm / 1.260 mm
Sleeve inner diameter	76.6 mm
Packaging	foil hose
UV stabilizer	yes
Red warning strip last 50 m	yes

Detailed account of the test results

Suitability

The net is designed for machine wrapping of round bales of hay, silage, or straw.

In practical use during the growing season in 2025, the winding net has proven.

The cover of the bales from edge to edge was good.

Running length/meter weight

On a roller dynamometer, the running lengths specified in the table were measured for the specified net lengths.

The meter weight is 10.9 g.

Table 3:

Measured running length

Nominal length	measured running length with 5 % preload
3,000 m	3,193 m

Strength

In new condition

The maximum tensile force measured by 7 threads was 376 N (minimum permissible value 300 N). Related to a network width of 1.23 m were used as an average 21.4 N/cm (minimum requirement 18.5 N/cm) and as Minimum value 20.9 N/cm (minimum requirement 17.5 N/cm).

The breaking strength at maximum tensile force was longitudinally 21.6 % in the permitted range from 15 % to 25 %.

The winding net met the DLG requirements.

After aging/weather resistance

After simulation of a one-year natural outdoor weathering in the UV climate chamber (2,000 MJ/m² (global radiation), corresponding to 215 MJ/m² in the wavelength range of 300 to 400 nm) was the maximum tensile force measured on 7 threads 297 N and 16.9 N/cm based on a mains width of 1.23 m (minimum permissible value 15.5 N/cm). The elongation at break at maximum tensile force amounted to 17.1 % after artificial aging, i.e. it decreased by 28.8 % (maximum permitted 30 %).

The weather resistance was given.

Change in measure after hot storage

The change in measure after one hour of storage at 120 °C was 29.3 % (maximum permitted 30 %).

The Method

Suitability

The suitability as well as the possible use and the areas of application of the round bale winding net were assessed in a practical way.

Running length/meter weight

The barrel length is determined on a roller dynamometer without additional preload; the result shown includes a calculated preload of 5% on the measured length. The meter weight is on a 10 m long section.

Strength

The maximum tensile force and the elongation at maximum tensile force is determined in the new condition and after weathering of the material according to DIN EN ISO 527-3: 2003-07.

Aging behaviour/weather resistance

The weathering of the material is carried out in accordance with DIN EN ISO 4892-2, procedure A.

Change in measure after hot storage

The dimensional change is examined after one hour of storage at 120 °C in accordance with DIN 53377: 2007-10.

Summary

The criteria tested in this DLG QUALITY SEAL test are evaluated on the basis of test bench, laboratory and practical tests on the mechanical, physical and aging properties of the round bale winding net PolyStar®.

The tested round bale winding net PolyStar® has met the requirements of the test frame with regard to of the criteria examined.

Further information

Testing agency

DLG TestService GmbH,
Gross-Umstadt location, Germany

The tests are conducted on behalf of DLG e.V.

DLG test framework

Quality seal test "Round bale winding nets"
(current as of 11/2016)

Department

Operating resources

Head of Department

Michael Eise

Practical use

Stefan Wolf, 63110 Rodgau Weiskirchen
Tim Schachtschneider, 64853 Nieder Klingen
Willi Schüler, 64395 Brensbach Wallbach
Philipp Neubert, 64853 Otzberg
Dr. Klaus Hünting, 47533 Kleve

Test engineer(s)

Alena Scholz*

Special investigations

SKZ Testing GmbH, Friedrich-Bergius-Ring 22,
97076 Würzburg

TZO Leipzig GmbH, Hornstraße 5, 04249 Leipzig

DFLG Test commission

Stefan Wolf, 63110 Rodgau Weiskirchen

Christof Löffler, LAZBW Aulendorf, 88326 Aulendorf

Karsten Bommelmann, AG FUKO,
26160 Bad Zwischenahn

Willi Schüler, 64395 Brensbach Wallbach

Dr. Klaus Hünting, VBZL Haus Riswick, 47533 Kleve

Dipl.-Ing. Udo Dengel, SKZ Testing GmbH,
97076 Würzburg

* Author

DLG. An open network and professional voice.

Founded in 1885 by the German engineer Max Eyth, DLG (Deutsche Landwirtschafts-Gesellschaft – German Agricultural Society) is an expert organisation in the fields of agriculture, agribusiness and the food sector. Its mission is to promote progress through the transfer of knowledge, quality standards and technology. As such, DLG is an open network and acts as the professional voice of the agricultural, agribusiness and food sectors.

As one of the leading organisations in the agricultural and food market, DLG organises international trade fairs and events in the specialist areas of crop production, animal husbandry, machinery and equipment for farming and forestry work as well as energy supply and food technology. DLG's quality tests for food, agricultural equipment and farm inputs are highly acclaimed around the world.

For more than 130 years, our mission has also been to promote dialogue between academia, farmers and the general public across disciplines and national borders. As an open and independent organisation, our network of experts collaborate with farmers, academics, consultants, policymakers and specialists in administration in the development of future-proof solutions for the challenges facing the agriculture and the food industry.

Leaders in the testing of agricultural equipment and input products

The DLG Test Center Technology and Farm Inputs and its test methods, test profiles and quality seals hold a leading position in testing and certifying equipment and inputs for the agricultural industry. Our test methods and test profiles are developed by an independent and impartial commission to simulate in-field applications of the products. All tests are carried out using state-of-the-art measuring and test methods applying also international standards.

Internal test code DLG: 2511-0030

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DLG TestService GmbH

Standort Groß-Umstadt

Max-Eyth-Weg 1 • 64823 Groß-Umstadt

Telefon +49 69 24788-600 • Fax +49 69 24788-690

Tech@DLG.org • www.DLG.org

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